PART 70 OPERATING PERMIT OFFICE OF AIR MANAGEMENT

Freudenberg - NOK General Partnership Plant 1: 1497 Gerber Street Plant 2: 1496 Gerber Street Ligonier, Indiana 46767

(herein known as the Permittee) is hereby authorized to operate subject to the conditions contained herein, the source described in Section A (Source Summary) of this permit.

This permit is issued in accordance with 326 IAC 2 and 40 CFR Part 70 Appendix A and contains the conditions and provisions specified in 326 IAC 2-7 as required by 42 U.S.C. 7401, et. seq. (Clean Air Act as amended by the 1990 Clean Air Act Amendments), 40 CFR Part 70.6, IC 13-15 and IC 13-17.

Operation Permit No.: T113-7644-00023	
Issued by: Janet G. McCabe, Assistant Commissioner Office of Air Management	Issuance Date:

Freudenberg - NOK General Partnership Ligonier, Indiana Permit Reviewer: Holly M. Stockrahm

Page 2 of 48 OP No. T113-7644-00023

TABLE OF CONTENTS

Α	SOUR	CE SUMMARY 5
	A.1	General Information [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)]
	A.2	Emission Units and Pollution Control Equipment Summary [326 IAC 2-7-4(c)(3)]
	A.3	Specifically Regulated Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-7-4(c)]
	A.4	Part 70 Permit Applicability [326 IAC 2-7-2]
В		RAL CONDITIONS
	B.1	Permit No Defense [IC 13]
	B.2	Definitions [326 IAC 2-7-1]
	B.3	Permit Term [326 IAC 2-7-5(2)]
	B.4	Enforceability [326 IAC 2-7-7(a)]
	B.5	Termination of Right to Operate [326 IAC 2-7-10] [326 IAC 2-7-4(a)]
	B.6	Severability [326 IAC 2-7-5(5)]
	B.7	Property Rights or Exclusive Privilege [326 IAC 2-7-5(6)(D)]
	B.8	Duty to Supplement and Provide Information [326 IAC 2-7-4(b)] [326 IAC 2-7-5(6)(E)]
	B.9	Compliance with Permit Conditions [326 IAC 2-7-5(6)(A)] [326 IAC 2-7-5(6)(B)]
	B.10	Certification [326 IAC 2-7-4(f)] [326 IAC 2-7-6(1)]
	B.11	Annual Compliance Certification [326 IAC 2-7-6(5)]
	B.12	Preventive Maintenance Plan [326 IAC 2-7-5(1),(3)and (13)][326 IAC 2-7-6(1)and(6)]
	B.13	Emergency Provisions [326 IAC 2-7-16]
	B.14	Permit Shield [326 IAC 2-7-15]
	B.15	Multiple Exceedances [326 IAC 2-7-5(1)(E)]
	B.16	Deviations from Permit Requirements and Conditions [326 IAC 2-7-5(3)(C)(ii)]
	B.17	Permit Modification, Reopening, Revocation and Reissuance, or Termination
	B.18	Permit Renewal [326 IAC 2-7-4]
	B.19	Permit Amendment or Modification [326 IAC 2-7-11][326 IAC 2-7-12]
	B.20	Permit Revision Under Economic Incentives and Other Programs
	B.21	Operational Flexibility [326 IAC 2-7-20]
	B.22	Construction Permit Requirement [326 IAC 2]
	B.23	Inspection and Entry [326 IAC 2-7-6(2)]
	B.24	Transfer of Ownership or Operation [326 IAC 2-7-11]
	B.25	Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-7-5(7)]
С	SOUR	CE OPERATION CONDITIONS
	: :	on Limitations and Claudoude 1990 IAC 0.7 F(4)1
	C.1	on Limitations and Standards [326 IAC 2-7-5(1)] Particulate Matter Emission Limitations For Processes with Process Weight Rates
	C.1	Opacity [326 IAC 5-1]
	C.2	Open Burning [326 IAC 4-1] [IC 13-17-9]
	C.4	Incineration [326 IAC 4-2] [326 IAC 9-1-2]
	C.5	Fugitive Dust Emissions [326 IAC 6-4]
	C.6	Operation of Equipment [326 IAC 2-7-6(6)]
	C.7	Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61.140]
		,
		Requirements [326 IAC 2-7-6(1)]
	C.8	Performance Testing [326 IAC 3-6]
	Compl	iance Monitoring Requirements [326 IAC 2-7-5(1)] [326 IAC 2-7-6(1)]
	C.9	Compliance Schedule [326 IAC 2-7-6(3)]
	C.10	Compliance Monitoring [326 IAC 2-7-5(3)] [326 IAC 2-7-6(1)]
	_	
		tive Actions and Response Steps [326 IAC 2-7-5] [326 IAC 2-7-6]
	C.11	Monitoring Methods [326 IAC 3]
	C.12	Emergency Reduction Plans [326 IAC 1-5-2] [326 IAC 1-5-3]
	C.13	Risk Management Plan [326 IAC 2-7-5(12)] [40 CFR 68.215]

Ligoriler, maiana		
Permit Reviewer: I	Holly M.	Stockrahm

	C.14 C.15	Compliance Monitoring Plan - Failure to Take Response Steps [326 IAC 2-7-5] Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-7-5]
	Record C.16 C.17 C.18 C.19	Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19] Emission Statement [326 IAC 2-7-5(3)(C)(iii)] [326 IAC 2-7-5(7)] [326 IAC 2-7-19(c)] Monitoring Data Availability [326 IAC 2-7-6(1)] [326 IAC 2-7-5(3)] General Record Keeping Requirements [326 IAC 2-7-5(3)] General Reporting Requirements [326 IAC 2-7-5(3)(C)]
	Stratos C.20	spheric Ozone Protection Compliance with 40 CFR 82 and 326 IAC 22-1
D.1	FACILI	TY OPERATION CONDITIONS - Four (4) Chain-on-Edge Coaters
	D.1.1 D.1.2	on Limitations and Standards [326 IAC 2-7-5(1)] Volatile Organic Compounds (VOC) Volatile Organic Compounds (VOC) [326 IAC 2-1-3.4] Particulate Matter (PM) [326 IAC 6-3-2(c)] Preventive Maintenance Plan [326 IAC 2-7-5(13)]
	D.1.5	iance Determination Requirements Testing Requirements [326 IAC 2-7-6(1),(6)][326 IAC 2-1.1-11] VOC Emissions
	Compli D.1.7 D.1.8	iance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)] Particulate Matter (PM) Monitoring
	D.1.9	Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19] Record Keeping Requirements Reporting Requirements
D.2	FACILI	TY OPERATION CONDITIONS - One (1) Ford 6.8/2.5 line
	Emissi D.2.1 D.2.2 D.2.3 D.2.4	Degreasers [326 IAC 8-3-2] [326 IAC 8-3-5]
		iance Determination Requirements Testing Requirements [326 IAC 2-7-6(1),(6)][326 IAC 2-1.1-11] Particulate Matter (PM)
		iance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)] Visible Emissions Notations
	Record D.2.8	Keeping Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19] Record Keeping Requirements
D.3	FACILI	TY OPERATION CONDITIONS - One (1) Ford 5.4 line
	D.3.1 D.3.2 D.3.3	• • • • • • • • • • • • • • • • • • • •

Freudenberg - NOK General Partnership Ligonier, Indiana Permit Reviewer: Holly M. Stockrahm

	Page 4 of 48
OP No	T113-7644-00023

	Compl D.3.5 D.3.6	iance Determination Requirements Testing Requirements [326 IAC 2-7-6(1),(6)][326 IAC 2-1.1-11] Particulate Matter (PM)	
		iance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)] Monitoring	
	Record D.3.8	d Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19] Record Keeping Requirements	
D.4	FACIL	TY CONDITIONS - Honda Accord line 3	38
	Emiss D.4.1 D.4.2 D.4.3 D.4.4	Degreasers [326 IAC 8-3-2] [326 IAC 8-3-5]	
	Compl D.4.5 D.4.6	3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
		iance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)] Visible Emissions Notations	
		d Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19] Record Keeping Requirements	
Emerg Quarte Quarte Quarte	ency/De rly Rep rly Rep rly Rep	# A seviation Occurrence Report	13 15 16 17

Freudenberg - NOK General Partnership Page 5 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

SECTION A

SOURCE SUMMARY

This permit is based on information requested by the Indiana Department of Environmental Management (IDEM), Office of Air Management (OAM). The information describing the source contained in conditions A.1 through A.3 is descriptive information and does not constitute enforceable conditions. However, the Permittee should be aware that a physical change or a change in the method of operation that may render this descriptive information obsolete or inaccurate may trigger requirements for the Permittee to obtain additional permits or seek modification of this permit pursuant to 326 IAC 2, or change other applicable requirements presented in the permit application.

A.1 General Information [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)]

The Permittee owns and operates a rubber product manufacturing process in Plant 1, and an automobile parts production in Plant 2.

Responsible Official: James Littich

Source Address: Plant 1: 1497 Gerber Street, Ligonier, IN 46767

Plant 2: 1496 Gerber Street, Ligonier, IN 46767

Mailing Address: P.O. Box 150, Ligonier, IN 46767

Phone Number: (219) 894-7184 SIC Code: 3061, 3499 County Location: Noble

County Status: Attainment for all criteria pollutants

Source Status: Part 70 Permit Program

Minor Source, under PSD Rules;

Major Source, Section 112 of the Clean Air Act

A.2 Emission Units and Pollution Control Equipment Summary [326 IAC 2-7-4(c)(3)] [326 IAC 2-7-5(15)]

This stationary source consists of the following emission units and pollution control devices:

- (a) Four (4) Chain-on-Edge coaters, described as follows:
 - One (1) East Chain-on-Edge coater, identified as COE #1, with a maximum capacity of 800 parts per hour, using dry filters as control, and exhausting to stacks EO3 and EO4.
 - (2) One (1) West Chain-on-Edge coater, identied as COE #2, with a maximum capacity of 800 parts per hour, using dry filters as control, and exhausting to stacks EO1 and EO2.
 - (3) One (1) North Chain-on-Edge coater, identified as COE #3, with a maximum capacity of 900 parts per hour, using dry filters as control, and exhausting to stack AS2-1.
 - (4) One (1) C-170 coater, identified as COE #4, with a maximum capacity of 4600 parts per hour, using dry filters as control, and exhausting to stack AS2-1.
- (a) One (1) Ford 6.8/2.5 line, consisting of:
 - (1) One (1) alkaline wash cold cleaner, with a maximum capacity of 105 machined metal parts per hour, using no control, and exhausting to stacks S-11 and
 - (2) One (1) adhesive roll coater, with a maximum capacity of 105 parts per hour, using no control, and exhausting to stack
 - (3) One (1) NMP washer, using no control, exhausting to stack S-14.
 - (4) One (1) spray booth, P-1, with a maximum capacity of 105 metal/rubber parts per hour, using dry filters as control.

Freudenberg - NOK General Partnership Page 6 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

(b) One (1) Ford 5.4 line, consisting of:

- (1) One (1) alkaline wash cold cleaner, with a maximum capacity of 105 machined metal parts per hour, using no control, and exhausting to stacks S-11 and S-23.
- (2) One (1) adhesive roll coater, with a maximum capacity of 105 parts per hour, using no control, and exhausting to stack S-12.
- (3) One (1) NMP washer, using no control, exhausting to stack S-14.
- (4) One (1) spray booth, P-2, with a maximum capacity of 105 metal/rubber parts per hour, using dry filters as control.
- (c) One (1) Honda Accord line, consisting of:
 - (1) One (1) NMP washer, using a non chlorinated solvent, with a capacity of 550 pounds of rubber and metal parts per hour, using no control, and exhausting to general ventilation.
 - (2) One (1) adhesive roll coater, using no control, and exhausting to general ventilation.
 - (3) One (1) water based spray booth, using dry filters as control, and exhausting to general ventilation.

A.3 Specifically Regulated Insignificant Activities [326 IAC 2-7-1(21)] [326 IAC 2-7-4(c)] [326 IAC 2-7-5(15)]

This stationary source also includes the following insignificant activities which are specifically regulated, as defined in 326 IAC 2-7-1(21):

- (a) Degreasing operations that do not exceed 145 gallons per 12 months, except if subject to 326 IAC 20-6. (NMP Washers cold cleaners)
- (b) Four (4) Electric curing ovens, identified as PCO1 through PCO4,
 - (1) PCO1, with a maximum capacity of 75 pounds per hour, using no control, and exhausting to stack E32.
 - (2) PCO2, with a maximum capacity of 28.5 pounds per hour, using no control, and exhausting to stack V1.
 - (3) PCO3, with a maximum capacity of 28.5 pounds per hour, using no control, and exhausting to stack V2.
 - (4) PCO4, with a maximum capacity of 28.5 pounds per hour, using no control, and exhausting to stack V3.

A.4 Part 70 Permit Applicability [326 IAC 2-7-2]

This stationary source is required to have a Part 70 permit by 326 IAC 2-7-2 (Applicability) because:

- (a) It is a major source, as defined in 326 IAC 2-7-1(22);
- (b) It is a source in a source category designated by the United States Environmental Protection Agency (U.S. EPA) under 40 CFR 70.3 (Part 70 Applicability).

Freudenberg - NOK General Partnership Page 7 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

SECTION B

GENERAL CONDITIONS

B.1 Permit No Defense [IC 13]

- (a) Indiana statutes from IC 13 and rules from 326 IAC, quoted in conditions in this permit, are those applicable at the time the permit was issued. The issuance or possession of this permit shall not alone constitute a defense against an alleged violation of any law, regulation or standard, except for the requirement to obtain a Part 70 permit under 326 IAC 2-7.
- (b) This prohibition shall not apply to alleged violations of applicable requirements for which the Commissioner has granted a permit shield in accordance with 326 IAC 2-7-15, as set out in this permit in the Section B condition entitled "Permit Shield."

B.2 Definitions [326 IAC 2-7-1]

Terms in this permit shall have the definition assigned to such terms in the referenced regulation. In the absence of definitions in the referenced regulation, any applicable definitions found in IC 13-11, 326 IAC 1-2 and 326 IAC 2-7 shall prevail.

B.3 Permit Term [326 IAC 2-7-5(2)]

This permit is issued for a fixed term of five (5) years from the effective date, as determined in accordance with IC 4-21.5-3-5(f) and IC 13-15-5-3.

B.4 Enforceability [326 IAC 2-7-7(a)]

- (a) All terms and conditions in this permit, including any provisions designed to limit the source's potential to emit, are enforceable by IDEM.
- (b) Unless otherwise stated, terms and conditions of this permit, including any provisions to limit the source's potential to emit, are enforceable by the United States Environmental Protection Agency (U.S. EPA) and citizens under the Clean Air Act.

B.5 Termination of Right to Operate [326 IAC 2-7-10] [326 IAC 2-7-4(a)]

The Permittee's right to operate this source terminates with the expiration of this permit unless a timely and complete renewal application is submitted at least nine (9) months prior to the date of expiration of the source's existing permit, consistent with 326 IAC 2-7-3 and 326 IAC 2-7-4(a).

B.6 Severability [326 IAC 2-7-5(5)]

The provisions of this permit are severable; a determination that any portion of this permit is invalid shall not affect the validity of the remainder of the permit.

B.7 Property Rights or Exclusive Privilege [326 IAC 2-7-5(6)(D)]

This permit does not convey any property rights of any sort, or any exclusive privilege.

B.8 Duty to Supplement and Provide Information [326 IAC 2-7-4(b)] [326 IAC 2-7-5(6)(E)]

(a) The Permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information to:

Indiana Department of Environmental Management Permits Branch, Office of Air Management 100 North Senate Avenue, P. O. Box 6015 Indianapolis, Indiana 46206-6015

(b) The Permittee shall furnish to IDEM, OAM, within a reasonable time, any information that IDEM, OAM, may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with this

Freudenberg - NOK General Partnership Page 8 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

permit.

(c) Upon request, the Permittee shall also furnish to IDEM, OAM, copies of records required to be kept by this permit. If the Permittee wishes to assert a claim of confidentiality over any of the furnished records, the Permittee must furnish such records to IDEM, OAM, along with a claim of confidentiality under 326 IAC 17. If requested by IDEM, OAM, or the U.S. EPA, to furnish copies of requested records directly to U. S. EPA, and if the Permittee is making a claim of confidentiality regarding the furnished records, then the Permittee must furnish such confidential records directly to the U.S. EPA along with a claim of confidentiality under 40 CFR 2, Subpart B.

B.9 Compliance with Permit Conditions [326 IAC 2-7-5(6)(A)] [326 IAC 2-7-5(6)(B)]

- (a) The Permittee must comply with all conditions of this permit. Noncompliance with any provisions of this permit, except those specifically designated as not federally enforceable, constitutes a violation of the Clean Air Act and is grounds for:
 - (1) Enforcement action;
 - (2) Permit termination, revocation and reissuance, or modification; or
 - (3) Denial of a permit renewal application.
- (b) It shall not be a defense for the Permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

B.10 Certification [326 IAC 2-7-4(f)] [326 IAC 2-7-6(1)][326 IAC 2-7-5(3)(C)]

- (a) Where specifically designated by this permit or required by an applicable requirement, any application form, report, or compliance certification submitted under this permit shall contain certification by a responsible official of truth, accuracy, and completeness. This certification shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
- (b) One (1) certification shall be included, on the attached Certification Form, with each submittal.
- (c) A responsible official is defined at 326 IAC 2-7-1(34).

B.11 Annual Compliance Certification [326 IAC 2-7-6(5)]

(a) The Permittee shall annually submit a compliance certification report which addresses the status of the source's compliance with the terms and conditions contained in this permit, including emission limitations, standards, or work practices. The certification shall cover the time period from January 1 to December 31 of the previous year, and shall be submitted in letter form no later than July 1 of each year to:

Indiana Department of Environmental Management Compliance Data Section, Office of Air Management 100 North Senate Avenue, P. O. Box 6015 Indianapolis, Indiana 46206-6015

and

United States Environmental Protection Agency, Region V Air and Radiation Division, Air Enforcement Branch - Indiana (AE-17J) Freudenberg - NOK General Partnership Page 9 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

77 West Jackson Boulevard Chicago, Illinois 60604-3590

- (b) The annual compliance certification report required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAM, on or before the date it is due.
- (c) The annual compliance certification report shall include the following:
 - (1) The identification of each term or condition of this permit that is the basis of the certification;
 - (2) The compliance status;
 - (3) Whether compliance was based on continuous or intermittent data;
 - (4) The methods used for determining compliance of the source, currently and over the reporting period consistent with 326 IAC 2-7-5(3); and
 - (5) Such other facts, as specified in Sections D of this permit, as IDEM, OAM, may require to determine the compliance status of the source.

The submittal by the Permittee does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

B.12 Preventive Maintenance Plan [326 IAC 2-7-5(1),(3) and (13)] [326 IAC 2-7-6(1) and (6)] [326 IAC 1-6-3]

- (a) If required by specific condition(s) in Section D of this permit, the Permittee shall prepare and maintain Preventive Maintenance Plans (PMP) within ninety (90) days after issuance of this permit, including the following information on each facility:
 - (1) Identification of the individual(s) responsible for inspecting, maintaining, and repairing emission control devices;
 - (2) A description of the items or conditions that will be inspected and the inspection schedule for said items or conditions;
 - (3) Identification and quantification of the replacement parts that will be maintained in inventory for quick replacement.

If due to circumstances beyond its control, the PMP cannot be prepared and maintained within the above time frame, the Permittee may extend the date an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management Compliance Branch, Office of Air Management 100 North Senate Avenue, P. O. Box 6015 Indianapolis, Indiana 46206-6015

- (b) The Permittee shall implement the Preventive Maintenance Plans as necessary to ensure that failure to implement the Preventive Maintenance Plan does not cause or contribute to a violation of any limitation on emissions or potential to emit.
- (c) PMP's shall be submitted to IDEM, OAM, upon request and shall be subject to review and approval by IDEM, OAM,. IDEM, OAM, may require the Permittee to revise its

Freudenberg - NOK General Partnership Page 10 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

Preventive Maintenance Plan whenever lack of proper maintenance causes or contributes to any violation.

B.13 Emergency Provisions [326 IAC 2-7-16]

- (a) An emergency, as defined in 326 IAC 2-7-1(12), is not an affirmative defense for an action brought for noncompliance with a federal or state health-based emission limitation, except as provided in 326 IAC 2-7-16.
- (b) An emergency, as defined in 326 IAC 2-7-1(12), constitutes an affirmative defense to an action brought for noncompliance with a health-based or technology-based emission limitation if the affirmative defense of an emergency is demonstrated through properly signed, contemporaneous operating logs or other relevant evidence that describe the following:
 - (1) An emergency occurred and the Permittee can, to the extent possible, identify the causes of the emergency;
 - (2) The permitted facility was at the time being properly operated;
 - (3) During the period of an emergency, the Permittee took all reasonable steps to minimize levels of emissions that exceeded the emission standards or other requirements in this permit;
 - (4) For each emergency lasting one (1) hour or more, the Permittee notified IDEM, OAM, within four (4) daytime business hours after the beginning of the emergency, or after the emergency was discovered or reasonably should have been discovered;

Telephone Number: 1-800-451-6027 (ask for Office of Air Management,

Compliance Section), or

Telephone Number: 317-233-5674 (ask for Compliance Section)

Facsimile Number: 317-233-5967

(5) For each emergency lasting one (1) hour or more, the Permittee submitted notice, either in writing or facsimile, of the emergency to:

Indiana Department of Environmental Management Compliance Branch, Office of Air Management 100 North Senate Avenue, P. O. Box 6015 Indianapolis, Indiana 46206-6015

within two (2) working days of the time when emission limitations were exceeded due to the emergency.

The notice fulfills the requirement of 326 IAC 2-7-5(3)(C)(ii) and must contain the following:

- (A) A description of the emergency;
- (B) Any steps taken to mitigate the emissions; and
- (C) Corrective actions taken.

The notification which shall be submitted by the Permittee does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(6) The Permittee immediately took all reasonable steps to correct the emergency.

Freudenberg - NOK General Partnership Page 11 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

(c) In any enforcement proceeding, the Permittee seeking to establish the occurrence of an emergency has the burden of proof.

- (d) This emergency provision supersedes 326 IAC 1-6 (Malfunctions) for sources subject to this rule after the effective date of this rule. This permit condition is in addition to any emergency or upset provision contained in any applicable requirement.
- (e) IDEM, OAM, may require that the Preventive Maintenance Plans required under 326 IAC 2-7-4-(c)(10) be revised in response to an emergency.
- (f) Failure to notify IDEM, OAM, by telephone or facsimile of an emergency lasting more than one (1) hour in compliance with (b)(4) and (5) of this condition shall constitute a violation of 326 IAC 2-7 and any other applicable rules.
- (g) Operations may continue during an emergency only if the following conditions are met:
 - (1) If the emergency situation causes a deviation from a technology-based limit, the Permittee may continue to operate the affected emitting facilities during the emergency provided the Permittee immediately takes all reasonable steps to correct the emergency and minimize emissions.
 - (2) If an emergency situation causes a deviation from a health-based limit, the Permittee may not continue to operate the affected emissions facilities unless:
 - (A) The Permittee immediately takes all reasonable steps to correct the emergency situation and to minimize emissions; and
 - (B) Continued operation of the facilities is necessary to prevent imminent injury to persons, severe damage to equipment, substantial loss of capital investment, or loss of product or raw materials of substantial economic value.

Any operation shall continue no longer than the minimum time required to prevent the situations identified in (g)(2)(B) of this condition.

B.14 Permit Shield [326 IAC 2-7-15]

- (a) This condition provides a permit shield as addressed in 326 IAC 2-7-15.
- (b) This permit shall be used as the primary document for determining compliance with applicable requirements established by previously issued permits. Compliance with the conditions of this permit shall be deemed in compliance with any applicable requirements as of the date of permit issuance, provided that:
 - (1) The applicable requirements are included and specifically identified in this permit; or
 - (2) The permit contains an explicit determination or concise summary of a determination that other specifically identified requirements are not applicable.
- (c) If, after issuance of this permit, it is determined that the permit is in nonconformance with an applicable requirement that applied to the source on the date of permit issuance, including any term or condition from a previously issued construction or operation permit, IDEM, OAM, shall immediately take steps to reopen and revise this permit and issue a compliance order to the Permittee to ensure expeditious compliance with the applicable requirement until the permit is reissued. The permit shield shall continue in effect so long as the Permittee is in compliance with the compliance order.
- (d) No permit shield shall apply to any permit term or condition that is determined after

Freudenberg - NOK General Partnership Page 12 of 48
Ligonier Indiana OP No. T113-7644-00023

Ligonier, Indiana Permit Reviewer: Holly M. Stockrahm

issuance of this permit to have been based on erroneous information supplied in the permit application. Erroneous information means information that the Permittee knew to be false, or in the exercise of reasonable care should have been known to be false, at

(e) Nothing in 326 IAC 2-7-15 or in this permit shall alter or affect the following:

the time the information was submitted.

- (1) The provisions of Section 303 of the Clean Air Act (emergency orders), including the authority of the U.S. EPA under Section 303 of the Clean Air Act;
- (2) The liability of the Permittee for any violation of applicable requirements prior to or at the time of this permit's issuance;
- (3) The applicable requirements of the acid rain program, consistent with Section 408(a) of the Clean Air Act; and
- (4) The ability of U.S. EPA to obtain information from the Permittee under Section 114 of the Clean Air Act.
- (f) This permit shield is not applicable to any change made under 326 IAC 2-7-20(b)(2) (Sections 502(b)(10) of the Clean Air Act changes) and 326 IAC 2-7-20(c)(2) (trading based on State Implementation Plan (SIP) provisions).
- (g) This permit shield is not applicable to modifications eligible for group processing until after IDEM, OAM, has issued the modifications. [326 IAC 2-7-12(c)(7)]
- (h) This permit shield is not applicable to minor Part 70 permit modifications until after IDEM, OAM, has issued the modification. [326 IAC 2-7-12(b)(7)]

B.15 Multiple Exceedances [326 IAC 2-7-5(1)(E)]

Any exceedance of a permit limitation or condition contained in this permit, which occurs contemporaneously with an exceedance of an associated surrogate or operating parameter established to detect or assure compliance with that limit or condition, both arising out of the same act or occurrence, shall constitute a single potential violation of this permit.

B.16 Deviations from Permit Requirements and Conditions [326 IAC 2-7-5(3)(C)(ii)]

(a) Deviations from any permit requirements (for emergencies see Section B - Emergency Provisions), the probable cause of such deviations, and any response steps or preventive measures taken shall be reported to:

Indiana Department of Environmental Management Compliance Branch, Office of Air Management 100 North Senate Avenue, P.O. Box 6015 Indianapolis, Indiana 46206-6015

within ten (10) calendar days from the date of the discovery of the deviation.

- (b) A deviation is an exceedance of a permit limitation or a failure to comply with a requirement of the permit or a rule. It does not include:
 - (1) An excursion from compliance monitoring parameters as identified in Section D of this permit unless tied to an applicable rule or limit; or
 - (2) An emergency as defined in 326 IAC 2-7-1(12); or
 - (3) Failure to implement elements of the Preventive Maintenance Plan unless such failure has caused or contributed to a deviation.

Freudenberg - NOK General Partnership Page 13 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

(4) Failure to make or record information required by the compliance monitoring provisions of Section D unless such failure exceeds 5% of the required data in any calendar quarter.

A Permittee's failure to take the appropriate response step when an excursion of a compliance monitoring parameter has occurred is a deviation.

- (c) Written notification shall be submitted on the attached Emergency/Deviation Occurrence Reporting Form or its substantial equivalent. The notification does not need to be certified by the "responsible official" as defined by 326 IAC 2-7-1(34).
- (d) Proper notice submittal under 326 IAC 2-7-16 satisfies the requirement of this subsection.

B.17 Permit Modification, Reopening, Revocation and Reissuance, or Termination [326 IAC 2-7-5(6)(C)] [326 IAC 2-7-8(a)] [326 IAC 2-7-9]

- (a) This permit may be modified, reopened, revoked and reissued, or terminated for cause. The filing of a request by the Permittee for a Part 70 permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any condition of this permit. [326 IAC 2-7-5(6)(C)]
- (b) This permit shall be reopened and revised under any of the circumstances listed in IC 13-15-7-2 or if IDEM, OAM, determines any of the following:
 - (1) That this permit contains a material mistake.
 - (2) That inaccurate statements were made in establishing the emissions standards or other terms or conditions.
 - (3) That this permit must be revised or revoked to assure compliance with an applicable requirement. [326 IAC 2-7-9(a)(3)]
- (c) Proceedings by IDEM, OAM, to reopen and revise this permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of this permit for which cause to reopen exists. Such reopening and revision shall be made as expeditiously as practicable. [326 IAC 2-7-9(b)]
- (d) The reopening and revision of this permit, under 326 IAC 2-7-9(a), shall not be initiated before notice of such intent is provided to the Permittee by IDEM, OAM, at least thirty (30) days in advance of the date this permit is to be reopened, except that IDEM, OAM, may provide a shorter time period in the case of an emergency. [326 IAC 2-7-9(c)]

B.18 Permit Renewal [326 IAC 2-7-4]

(a) The application for renewal shall be submitted using the application form or forms prescribed by IDEM, OAM, and shall include the information specified in 326 IAC 2-7-4. Such information shall be included in the application for each emission unit at this source, except those emission units included on the trivial or insignificant activities list contained in 326 IAC 2-7-1(21) and 326 IAC 2-7-1(40).

Request for renewal shall be submitted to:

Indiana Department of Environmental Management Permits Branch, Office of Air Management 100 North Senate Avenue, P.O. Box 6015 Indianapolis, Indiana 46206-6015 Freudenberg - NOK General Partnership Page 14 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

(b) Timely Submittal of Permit Renewal [326 IAC 2-7-4(a)(1)(D)]

- (1) A timely renewal application is one that is:
 - (A) Submitted at least nine (9) months prior to the date of the expiration of this permit; and
 - (B) If the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAM, on or before the date it is due.
- (2) If IDEM, OAM,, upon receiving a timely and complete permit application, fails to issue or deny the permit renewal prior to the expiration date of this permit, this existing permit shall not expire and all terms and conditions shall continue in effect, including any permit shield provided in 326 IAC 2-7-15, until the renewal permit has been issued or denied.
- (c) Right to Operate After Application for Renewal [326 IAC 2-7-3] If the Permittee submits a timely and complete application for renewal of this permit, the source's failure to have a permit is not a violation of 326 IAC 2-7 until IDEM, OAM,, takes final action on the renewal application, except that this protection shall cease to apply if, subsequent to the completeness determination, the Permittee fails to submit by the deadline specified in writing by IDEM, OAM,, any additional information identified as being needed to process the application.
- (d) United States Environmental Protection Agency Authority [326 IAC 2-7-8(e)] If IDEM, OAM, fails to act in a timely way on a Part 70 permit renewal, the U.S. EPA may invoke its authority under Section 505(e) of the Clean Air Act to terminate or revoke and reissue a Part 70 permit.

B.19 Permit Amendment or Modification [326 IAC 2-7-11] [326 IAC 2-7-12]

- (a) The Permittee must comply with the requirements of 326 IAC 2-7-11 or 326 IAC 2-7-12 whenever the Permittee seeks to amend or modify this permit.
- (b) Any application requesting an amendment or modification of this permit shall be submitted to:

Indiana Department of Environmental Management Permits Branch, Office of Air Management 100 North Senate Avenue, P.O. Box 6015 Indianapolis, Indiana 46206-6015

Any such application should be certified by the "responsible official" as defined by 326 IAC 2-7-1(34) only if a certification is required by the terms of the applicable rule.

(c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-7-11(c)(3)]

B.20 Permit Revision Under Economic Incentives and Other Programs [326 IAC 2-7-5(8)] [326 IAC 2-7-12 (b)(2)]

(a) No Part 70 permit revision shall be required under any approved economic incentives, marketable Part 70 permits, emissions trading, and other similar programs or processes for changes that are provided for in a Part 70 permit.

Freudenberg - NOK General Partnership Page 15 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

(b) Notwithstanding 326 IAC 2-7-12(b)(1)(D)(i) and 326 IAC 2-7-12(c)(1), minor Part 70 permit modification procedures may be used for Part 70 modifications involving the use of economic incentives, marketable Part 70 permits, emissions trading, and other similar approaches to the extent that such minor Part 70 permit modification procedures are explicitly provided for in the applicable State Implementation Plan (SIP) or in applicable requirements promulgated or approved by the U.S. EPA.

B.21 Operational Flexibility [326 IAC 2-7-20]

- (a) The Permittee may make any change or changes at the source that are described in 326 IAC 2-7-20(b), (c), or (e), without a prior permit revision, if each of the following conditions is met:
 - (1) The changes are not modifications under any provision of Title I of the Clean Air Act:
 - (2) Any approval required by 326 IAC 2-1.1 has been obtained;
 - (3) The changes do not result in emissions which exceed the emissions allowable under this permit (whether expressed herein as a rate of emissions or in terms of total emissions);
 - (4) The Permittee notifies the:

Indiana Department of Environmental Management Permits Branch, Office of Air Management 100 North Senate Avenue, P. O. Box 6015 Indianapolis, Indiana 46206-6015

and

United States Environmental Protection Agency, Region V Air and Radiation Division, Regulation Development Branch - Indiana (AR-18J) 77 West Jackson Boulevard Chicago, Illinois 60604-3590

in advance of the change by written notification at least ten (10) days in advance of the proposed change. The Permittee shall attach every such notice to the Permittee's copy of this permit; and

(5) The Permittee maintains records on-site which document, on a rolling five (5) year basis, all such changes and emissions trading that are subject to 326 IAC 2-7-20(b), (c), or (e) and makes such records available, upon reasonable request, for public review.

Such records shall consist of all information required to be submitted to IDEM, OAM, in the notices specified in 326 IAC 2-7-20(b)(1), (c)(1), and (e)(2).

- (b) The Permittee may make Section 502(b)(10) of the Clean Air Act changes (this term is defined at 326 IAC 2-7-1(36)) without a permit revision, subject to the constraint of 326 IAC 2-7-20(a) and the following additional conditions:
 - (1) The permit shield, described in 326 IAC 2-7-15, shall not apply to any change made under 326 IAC 2-7-20(b).
 - (2) For each such Section 502(b)(10) of the Clean Air Act change, the required written notification shall include the following:

Freudenberg - NOK General Partnership Page 16 of 48 Ligonier, Indiana OP No. T113-7644-00023

Ligonier, Indiana Permit Reviewer: Holly M. Stockrahm

(A) A brief description of the change within the source;

- (B) The date on which the change will occur;
- (C) Any change in emissions; and
- (D) Any permit term or condition that is no longer applicable as a result of the change.

The notification which shall be submitted by the Permittee does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

- (c) Emission Trades [326 IAC 2-7-20(c)]
 The Permittee may trade increases and decreases in emissions in the source, where the applicable SIP provides for such emission trades without requiring a permit revision, subject to the constraints of Section (a) of this condition and those in 326 IAC 2-7-20(c).
- (d) Alternative Operating Scenarios [326 IAC 2-7-20(d)]
 The Permittee may make changes at the source within the range of alternative operating scenarios that are described in the terms and conditions of this permit in accordance with 326 IAC 2-7-5(9). No prior notification of IDEM, OAM, or U.S. EPA is required.
- (e) Backup fuel switches specifically addressed in, and limited under, Section D of this permit shall not be considered alternative operating scenarios. Therefore, the notification requirements of part (a) of this condition do not apply.

B.22 Construction Permit Requirement [326 IAC 2]

A modification, construction, or reconstruction shall be approved if required by and in accordance with the applicable provisions of 326 IAC 2.

B.23 Inspection and Entry [326 IAC 2-7-6(2)]

Upon presentation of proper identification cards, credentials, and other documents as may be required by law, and subject to the Permittee's right under all applicable laws and regulations to assert that the information collected by the agency is confidential and entitled to be treated as such, the Permittee shall allow IDEM, OAM, U.S. EPA, or an authorized representative to perform the following:

- (a) Enter upon the Permittee's premises where a Part 70 source is located, or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
- (b) Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
- (c) Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
- (d) Sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with this permit or applicable requirements; and
- (e) Utilize any photographic, recording, testing, monitoring, or other equipment for the purpose of assuring compliance with this permit or applicable requirements. [326 IAC 2-7-6(6)]

B.24 Transfer of Ownership or Operational Control [326 IAC 2-7-11]

Freudenberg - NOK General Partnership Page 17 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

(a) The Permittee must comply with the requirements of 326 IAC 2-7-11 whenever the Permittee seeks to change the ownership or operational control of the source and no other change in the permit is necessary.

(b) Any application requesting a change in the ownership or operational control of the source shall contain a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new Permittee. The application shall be submitted to:

Indiana Department of Environmental Management Permits Branch, Office of Air Management 100 North Senate Avenue, P.O. Box 6015 Indianapolis, Indiana 46206-6015

The application which shall be submitted by the Permittee does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

(c) The Permittee may implement administrative amendment changes addressed in the request for an administrative amendment immediately upon submittal of the request. [326 IAC 2-7-11(c)(3)]

B.25 Annual Fee Payment [326 IAC 2-7-19] [326 IAC 2-7-5(7)]

- (a) The Permittee shall pay annual fees to IDEM, OAM, within thirty (30) calendar days of receipt of a billing. If the Permittee does not receive a bill from IDEM, OAM, the applicable fee is due April 1 of each year.
- (b) Except as provided in 326 IAC 2-7-19(e), failure to pay may result in administrative enforcement action or revocation of this permit.
- (c) The Permittee may call the following telephone numbers: 1-800-451-6027 or 317-233-0425 (ask for OAM, Technical Support and Modeling Section), to determine the appropriate permit fee.

Freudenberg - NOK General Partnership Page 18 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

SECTION C

SOURCE OPERATION CONDITIONS

Entire Source

Emission Limitations and Standards [326 IAC 2-7-5(1)]

C.1 Particulate Matter Emission Limitations For Processes with Process Weight Rates Less Than One Hundred (100) pounds per hour [326 IAC 6-3-2(c)]

Pursuant to 326 IAC 6-3-2(c), the allowable particulate matter emissions rate from any process not already regulated by 326 IAC 6-1 or any New Source Performance Standard, and which has a maximum process weight rate less than 100 pounds per hour shall not exceed 0.551 pounds per hour.

C.2 Opacity [326 IAC 5-1]

Pursuant to 326 IAC 5-1-2 (Opacity Limitations), except as provided in 326 IAC 5-1-3 (Temporary Exemptions), opacity shall meet the following, unless otherwise stated in this permit:

- (a) Opacity shall not exceed an average of forty percent (40%) in any one (1) six (6) minute averaging period as determined in 326 IAC 5-1-4.
- (b) Opacity shall not exceed sixty percent (60%) for more than a cumulative total of fifteen (15) minutes (sixty (60) readings) as measured according to 40 CFR 60, Appendix A, Method 9 or fifteen (15) one (1) minute nonoverlapping integrated averages for a continuous opacity monitor in a six (6) hour period.

C.3 Open Burning [326 IAC 4-1] [IC 13-17-9]

The Permittee shall not open burn any material except as provided in 326 IAC 4-1-3, 326 IAC 4-1-4 or 326 IAC 4-1-6. The previous sentence notwithstanding, the Permittee may open burn in accordance with an open burning approval issued by the Commissioner under 326 IAC 4-1-4.1. 326 IAC 4-1-3 (a)(2)(A) and (B) are not federally enforceable.

C.4 Incineration [326 IAC 4-2][326 IAC 9-1-2]

The Permittee shall not operate an incinerator or incinerate any waste or refuse except as provided in 326 IAC 4-2 and 326 IAC 9-1-2. The provisions of 326 IAC 9-1-2 are not federally enforceable.

C.5 Fugitive Dust Emissions [326 IAC 6-4]

The Permittee shall not allow fugitive dust to escape beyond the property line or boundaries of the property, right-of-way, or easement on which the source is located, in a manner that would violate 326 IAC 6-4 (Fugitive Dust Emissions). 326 IAC 6-4-2(4) is not federally enforceable.

C.6 Operation of Equipment [326 IAC 2-7-6(6)]

Except as otherwise provided in this permit, all air pollution control equipment listed in this permit and used to comply with an applicable requirement shall be operated at all times that the emission units vented to the control equipment are in operation.

C.7 Asbestos Abatement Projects [326 IAC 14-10] [326 IAC 18] [40 CFR 61.140]

- (a) Notification requirements apply to each owner or operator. If the combined amount of regulated asbestos containing material (RACM) to be stripped, removed or disturbed is at least 260 linear feet on pipes or 160 square feet on other facility components, or at least thirty-five (35) cubic feet on all facility components, then the notification requirements of 326 IAC 14-10-3 are mandatory. All demolition projects require notification whether or not asbestos is present.
- (b) The Permittee shall ensure that a written notification is sent on a form provided by the

Page 19 of 48 Freudenberg - NOK General Partnership OP No. T113-7644-00023

Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

Commissioner at least ten (10) working days before asbestos stripping or removal work or before demolition begins, per 326 IAC 14-10-3, and shall update such notice as necessary, including, but not limited to the following:

- When the amount of affected asbestos containing material increases or (1) decreases by at least twenty percent (20%); or
- If there is a change in the following: (2)
 - Asbestos removal or demolition start date:
 - (B) Removal or demolition contractor; or
 - (C) Waste disposal site.
- The Permittee shall ensure that the notice is postmarked or delivered according to the (c) guidelines set forth in 326 IAC 14-10-3(2).
- (d) The notice to be submitted shall include the information enumerated in 326 IAC 14-10-3(3).

All required notifications shall be submitted to:

Indiana Department of Environmental Management Asbestos Section, Office of Air Management 100 North Senate Avenue, P.O. Box 6015 Indianapolis, Indiana 46206-6015

The notifications do not require a certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

- Procedures for Asbestos Emission Control (e) The Permittee shall comply with the applicable emission control procedures in 326 IAC 14-10-4 and 40 CFR 61.145(c). Per 326 IAC 14-10-4, emission control requirements are applicable for any removal or disturbance of RACM greater than three (3) linear feet on pipes or three (3) square feet on any other facility components or a total of at least 0.75 cubic feet on all facility components.
- (f) Indiana Accredited Asbestos Inspector The Permittee shall comply with 326 IAC 14-10-1(a) that requires the owner or operator, prior to a renovation/demolition, to use an Indiana Accredited Asbestos Inspector to thoroughly inspect the affected portion of the facility for the presence of asbestos. The requirement that the inspector be accredited is federally enforceable.

Testing Requirements [326 IAC 2-7-6(1)]

C.8 Performance Testing [326 IAC 3-6]

All testing shall be performed according to the provisions of 326 IAC 3-6 (Source (a) Sampling Procedures), except as provided elsewhere in this permit, utilizing any applicable procedures and analysis methods specified in 40 CFR 51, 40 CFR 60, 40 CFR 61, 40 CFR 63, 40 CFR 75, or other procedures approved by IDEM, OAM.

A test protocol, except as provided elsewhere in this permit, shall be submitted to:

Indiana Department of Environmental Management Compliance Data Section, Office of Air Management 100 North Senate Avenue, P. O. Box 6015

Freudenberg - NOK General Partnership Page 20 of 48 OP No. T113-7644-00023

Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

Indianapolis, Indiana 46206-6015

no later than thirty-five (35) days prior to the intended test date. The Permittee shall submit a notice of the actual test date to the above address so that it is received at least two weeks prior to the test date.

All test reports must be received by IDEM, OAM within forty-five (45) days after the (b) completion of the testing. An extension may be granted by IDEM, OAM, if the source submits to IDEM, OAM, a reasonable written explanation within five (5) days prior to the end of the initial forty-five (45) day period.

The documentation submitted by the Permittee does not require certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

Compliance Monitoring Requirements [326 IAC 2-7-5(1)] [326 IAC 2-7-6(1)]

Compliance Schedule [326 IAC 2-7-6(3)]

The Permittee:

- Has certified that all facilities at this source are in compliance with all applicable (a) requirements; and
- Has submitted a statement that the Permittee will continue to comply with such (b) requirements; and
- (c) Will comply with such applicable requirements that become effective during the term of this permit.

Compliance Monitoring [326 IAC 2-7-5(3)] [326 IAC 2-7-6(1)]

Compliance with applicable requirements shall be documented as required by this permit. All monitoring and record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance. The Permittee shall be responsible for installing any necessary equipment and initiating any required monitoring related to that equipment. If due to circumstances beyond its control, that equipment cannot be installed and operated within ninety (90) days, the Permittee may extend the compliance schedule related to the equipment for an additional ninety (90) days provided the Permittee notifies:

Indiana Department of Environmental Management Compliance Branch, Office of Air Management 100 North Senate Avenue, P. O. Box 6015 Indianapolis, Indiana 46206-6015

in writing, prior to the end of the initial ninety (90) day compliance schedule, with full justification of the reasons for the inability to meet this date.

The notification which shall be submitted by the Permittee does require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

Monitoring Methods [326 IAC 3] C.11

Any monitoring or testing required by Section D of this permit shall be performed according to the provisions of 326 IAC 3, 40 CFR 60, Appendix A, or other approved methods as specified in this permit.

Corrective Actions and Response Steps [326 IAC 2-7-5] [326 IAC 2-7-6]

C.12 Emergency Reduction Plans [326 IAC 1-5-2] [326 IAC 1-5-3] Freudenberg - NOK General Partnership Page 21 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

Pursuant to 326 IAC 1-5-2 (Emergency Reduction Plans; Submission):

(a) The Permittee shall prepare written emergency reduction plans (ERPs) consistent with safe operating procedures.

(b) These ERPs shall be submitted for approval to:

Indiana Department of Environmental Management Compliance Branch, Office of Air Management 100 North Senate Avenue, P.O. Box 6015 Indianapolis, Indiana 46206-6015

within ninety (90) days after the date of issuance of this permit.

The ERP does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

- (c) If the ERP is disapproved by IDEM, OAM, the Permittee shall have an additional thirty (30) days to resolve the differences and submit an approvable ERP.
- (d) These ERPs shall state those actions that will be taken, when each episode level is declared, to reduce or eliminate emissions of the appropriate air pollutants.
- (e) Said ERPs shall also identify the sources of air pollutants, the approximate amount of reduction of the pollutants, and a brief description of the manner in which the reduction will be achieved.
- (f) Upon direct notification by IDEM, OAM, that a specific air pollution episode level is in effect, the Permittee shall immediately put into effect the actions stipulated in the approved ERP for the appropriate episode level. [326 IAC 1-5-3]

C.13 Risk Management Plan [326 IAC 2-7-5(12)] [40 CFR 68.215]

If a regulated substance, subject to 40 CFR 68, is present at a source in more than a threshold quantity, 40 CFR 68 is an applicable requirement and the Permittee shall:

- (a) Submit:
 - (1) A compliance schedule for meeting the requirements of 40 CFR 68 by the date provided in 40 CFR 68.10(a); or
 - (2) As a part of the compliance certification submitted under 326 IAC 2-7-6(5), a certification statement that the source is in compliance with all the requirements of 40 CFR 68, including the registration and submission of a Risk Management Plan (RMP); and
 - (3) A verification to IDEM, OAM, that a RMP or a revised plan was prepared and submitted as required by 40 CFR 68.
- (b) Provide annual certification to IDEM, OAM, that the Risk Management Plan is being properly implemented.

All documents submitted pursuant to this condition shall include the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

C.14 Compliance Monitoring Plan - Failure to Take Response Steps [326 IAC 2-7-5][326 IAC 2-7-6] [326 IAC 1-6]

(a) The Permittee is required to implement a compliance monitoring plan to ensure that reasonable information is available to evaluate its continuous compliance with applicable

Freudenberg - NOK General Partnership Page 22 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

requirements. This compliance monitoring plan is comprised of:

(1) This condition;

- (2) The Compliance Determination Requirements in Section D of this permit;
- (3) The Compliance Monitoring Requirements in Section D of this permit;
- (4) The Record Keeping and Reporting Requirements in Section C (Monitoring Data Availability, General Record Keeping Requirements, and General Reporting Requirements) and in Section D of this permit; and
- (5) A Compliance Response Plan (CRP) for each compliance monitoring condition of this permit. CRP's shall be submitted to IDEM, OAM upon request and shall be subject to review and approval by IDEM, OAM,. The CRP shall be prepared within ninety (90) days after issuance of this permit by the Permittee and maintained on site, and is comprised of:
 - (A) Response steps that will be implemented in the event that compliance related information indicates that a response step is needed pursuant to the requirements of Section D of this permit; and
 - (B) A time schedule for taking such response steps including a schedule for devising additional response steps for situations that may not have been predicted.
- (b) For each compliance monitoring condition of this permit, appropriate response steps shall be taken when indicated by the provisions of that compliance monitoring condition. Failure to perform the actions detailed in the compliance monitoring conditions or failure to take the response steps within the time prescribed in the Compliance Response Plan, shall constitute a violation of the permit unless taking the response steps set forth in the Compliance Response Plan would be unreasonable.
- (c) After investigating the reason for the excursion, the Permittee is excused from taking further response steps for any of the following reasons:
 - (1) The monitoring equipment malfunctioned, giving a false reading. This shall be an excuse from taking further response steps providing that prompt action was taken to correct the monitoring equipment.
 - (2) The Permittee has determined that the compliance monitoring parameters established in the permit conditions are technically inappropriate, has previously submitted a request for an administrative amendment to the permit, and such request has not been denied or;
 - (3) An automatic measurement was taken when the process was not operating; or
 - (4) The process has already returned to operating within "normal" parameters and no response steps are required.
- (d) Records shall be kept of all instances in which the compliance related information was not met and of all response steps taken. In the event of an emergency, the provisions of 326 IAC 2-7-16 (Emergency Provisions) requiring prompt corrective action to mitigate emissions shall prevail.
- C.15 Actions Related to Noncompliance Demonstrated by a Stack Test [326 IAC 2-7-5] [326 IAC 2-7-6]
 - (a) When the results of a stack test performed in conformance with Section C Performance

Freudenberg - NOK General Partnership Page 23 of 48 Ligonier, Indiana OP No. T113-7644-00023

Ligonier, Indiana Permit Reviewer: Holly M. Stockrahm

Testing, of this permit exceed the level specified in any condition of this permit, the Permittee shall take appropriate corrective actions. The Permittee shall submit a description of these corrective actions to IDEM, OAM, within thirty (30) days of receipt of the test results. The Permittee shall take appropriate action to minimize emissions from the affected facility while the corrective actions are being implemented. IDEM, OAM shall notify the Permittee within thirty (30) days, if the corrective actions taken are deficient. The Permittee shall submit a description of additional corrective actions taken to IDEM, OAM within thirty (30) days of receipt of the notice of deficiency. IDEM, OAM reserves the authority to use enforcement activities to resolve noncompliant stack tests.

(b) A retest to demonstrate compliance shall be performed within one hundred twenty (120) days of receipt of the original test results. Should the Permittee demonstrate to IDEM, OAM that retesting in one-hundred and twenty (120) days is not practicable, IDEM, OAM may extend the retesting deadline. Failure of the second test to demonstrate compliance with the appropriate permit conditions may be grounds for immediate revocation of the permit to operate the affected facility.

The documents submitted pursuant to this condition do not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

C.16 Emission Statement [326 IAC 2-7-5(3)(C)(iii)][326 IAC 2-7-5(7)][326 IAC 2-7-19(c)][326 IAC 2-6]

- (a) The Permittee shall submit an annual emission statement certified pursuant to the requirements of 326 IAC 2-6, that must be received by July 1 of each year and must comply with the minimum requirements specified in 326 IAC 2-6-4. The annual emission statement shall meet the following requirements:
 - (1) Indicate actual emissions of criteria pollutants from the source, in compliance with 326 IAC 2-6 (Emission Reporting);
 - (2) Indicate actual emissions of other regulated pollutants from the source, for purposes of Part 70 fee assessment.
- (b) The annual emission statement covers the twelve (12) consecutive month time period starting January 1 and ending December 31. The annual emission statement must be submitted to:

Indiana Department of Environmental Management Technical Support and Modeling Section, Office of Air Management 100 North Senate Avenue, P. O. Box 6015 Indianapolis, Indiana 46206-6015

(c) The annual emission statement required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAM, on or before the date it is due.

C.17 Monitoring Data Availability [326 IAC 2-7-6(1)] [326 IAC 2-7-5(3)]

- (a) With the exception of performance tests conducted in accordance with Section C-Performance Testing, all observations, sampling, maintenance procedures, and record keeping, required as a condition of this permit shall be performed at all times the equipment is operating at normal representative conditions.
- (b) As an alternative to the observations, sampling, maintenance procedures, and record

Freudenberg - NOK General Partnership Page 24 of 48 OP No. T113-7644-00023

Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

keeping of subsection (a) above, when the equipment listed in Section D of this permit is not operating, the Permittee shall either record the fact that the equipment is shut down or perform the observations, sampling, maintenance procedures, and record keeping that would otherwise be required by this permit.

- (c) If the equipment is operating but abnormal conditions prevail, additional observations and sampling should be taken with a record made of the nature of the abnormality.
- If for reasons beyond its control, the operator fails to make required observations, (d) sampling, maintenance procedures, or record keeping, reasons for this must be recorded.
- (e) At its discretion, IDEM may excuse such failure providing adequate justification is documented and such failures do not exceed five percent (5%) of the operating time in any quarter.
- (f) Temporary, unscheduled unavailability of staff qualified to perform the required observations, sampling, maintenance procedures, or record keeping shall be considered a valid reason for failure to perform the requirements stated in (a) above.

General Record Keeping Requirements [326 IAC 2-7-5(3)][326 IAC 2-7-6] C.18

- Records of all required monitoring data and support information shall be retained for a (a) period of at least five (5) years from the date of monitoring sample, measurement, report, or application. These records shall be kept at the source location for a minimum of three (3) years and available upon the request of an IDEM, OAM, representative. The records may be stored elsewhere for the remaining two (2) years as long as they are available upon request. If the Commissioner makes a written request for records to the Permittee, the Permittee shall furnish the records to the Commissioner within a reasonable time.
- Records of required monitoring information shall include, where applicable: (b)
 - The date, place, and time of sampling or measurements; (1)
 - (2) The dates analyses were performed;
 - (3)The company or entity performing the analyses;
 - (4) The analytic techniques or methods used;
 - The results of such analyses; and (5)
 - The operating conditions existing at the time of sampling or (6)measurement.
- Support information shall include, where applicable: (c)
 - Copies of all reports required by this permit; (1)
 - (2)All original strip chart recordings for continuous monitoring instrumentation:
 - (3)All calibration and maintenance records:
 - (4) Records of preventive maintenance shall be sufficient to demonstrate that failure to implement the Preventive Maintenance Plan did not cause or contribute to a violation of any limitation on emissions or potential to emit. To be relied upon subsequent to any such violation, these records may include, but are not limited to: work orders, parts inventories, and operator's standard operating procedures.

Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

Page 25 of 48 OP No. T113-7644-00023

Records of response steps taken shall indicate whether the response steps were performed in accordance with the Compliance Response Plan required by Section C - Compliance Monitoring Plan - Failure to take Response Steps, of this permit, and whether a deviation from a permit condition was reported. All records shall briefly describe what maintenance and response steps were taken and indicate who performed the tasks.

(d) All record keeping requirements not already legally required shall be implemented within ninety (90) days of permit issuance.

C.19 General Reporting Requirements [326 IAC 2-7-5(3)(C)]

- (a) To affirm that the source has met all the compliance monitoring requirements stated in this permit the source shall submit a Quarterly Compliance Monitoring Report. Any deviation from the requirements and the date(s) of each deviation must be reported. The Compliance Monitoring Report shall include the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).
- (b) The report required in (a) of this condition and reports required by conditions in Section D of this permit shall be submitted to:

Indiana Department of Environmental Management Compliance Data Section, Office of Air Management 100 North Senate Avenue, P. O. Box 6015 Indianapolis, Indiana 46206-6015

- (c) Unless otherwise specified in this permit, any notice, report, or other submission required by this permit shall be considered timely if the date postmarked on the envelope or certified mail receipt, or affixed by the shipper on the private shipping receipt, is on or before the date it is due. If the document is submitted by any other means, it shall be considered timely if received by IDEM, OAM, on or before the date it is due.
- (d) Unless otherwise specified in this permit, any quarterly report shall be submitted within thirty (30) days of the end of the reporting period. The report does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).
- (e) All instances of deviations as described in Section B- Deviations from Permit Requirements Conditions must be clearly identified in such reports. The Emergency/Deviation Occurrence Report does not require the certification by the "responsible official" as defined by 326 IAC 2-7-1(34).
- (f) Any corrective actions or response steps taken as a result of each deviation must be clearly identified in such reports.
- (g) The first report shall cover the period commencing on the date of issuance of this permit and ending on the last day of the reporting period.

Stratospheric Ozone Protection

C.20 Compliance with 40 CFR 82 and 326 IAC 22-1

Pursuant to 40 CFR 82 (Protection of Stratospheric Ozone), Subpart F, except as provided for motor vehicle air conditioners in Subpart B, the Permittee shall comply with the standards for recycling and emissions reduction:

Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to 40 CFR 82.156.

Freudenberg - NOK General Partnership
Page 26 of 48
Ligonier, Indiana
OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

(b) Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 CFR 82.158.

(c) Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.

Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

SECTION D.1 FACILITY OPERATION CONDITIONS

Facility Description [326 IAC 2-7-5(15)]:

Four (4) Chain-on-Edge coaters, described as follows:

(b) One (1) East Chain-on-Edge coater, identified as COE #1, with a maximum capacity of 800 parts per hour, using dry filters as control, and exhausting to stacks EO3 and EO4.

Page 27 of 48 OP No. T113-7644-00023

- (c) One (1) West Chain-on-Edge coater, identied as COE #2, with a maximum capacity 800 parts per hour, using dry filters as control, and exhausting to stacks EO1 and EO2.
- (d) One (1) North Chain-on-Edge coater, identified as COE #3, with a maximum capacity 900 parts per hour, using dry filters as control, and exhausting to stack AS2-1.
- (e) One (1) C-170 coater, identified as COE #4, with a maximum capacity 4600 parts per hour, using dry filters as control, and exhausting to stack AS2-1.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.1.1 Volatile Organic Compounds (VOC)

- (a) The VOC input to each of COE#1, COE#2, and COE#4 coaters shall each be limited to less than 25 tons per year, so that the requirements of 326 IAC 8-1-6 does not apply.
- (b) Any change or modification to the COE#1 through COE#3 that would lead to an increase in any criteria pollutant emissions, as specified in 326 IAC 2-1 must be approved by the Office of Air Management (OAM) before such change or modification can occur.

D.1.2 Volatile Organic Compounds (VOC) [326 IAC 2-1-3.4]

Pursuant to R 113-10131-00023, issued on September 11, 1998,

- (a) The input of a single hazardous air pollutant (HAP) and the combined HAPs including clean-up solvent, minus solvent shipped outside, delivered to the applicators of the coater, CEO#4, shall be limited to less than 10 and 25 tons per year, rolled on a monthly basis, respectively. Therefore, the Maximum Achievable Control Technology (MACT) requirements of 326 IAC 2-1-3.4 will not apply.
- (b) During the first 12 months of operation, the input raw material usage shall be limited such that the total usage divided by the accumulated months of operation shall not exceed 0.75 ton per month for a single HAP and 2.0 tons per month for combined HAPs.

D.1.3 Particulate Matter (PM) [326 IAC 6-3-2(c)]

Pursuant to 326 IAC 6-3-2, the particulate matter (PM) from each of the COE#1 through COE#4 shall be limited by the following:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

 $E = 4.10 P^{0.67}$ where E = rate of emission in pounds per hour and P = process weight rate in tons per hour

D.1.4 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for this facility and any control devices.

Compliance Determination Requirements

Freudenberg - NOK General Partnership Page 28 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

D.1.5 Testing Requirements [326 IAC 2-7-6(1),(6)][326 IAC 2-1.1-11]

The Permittee is not required to test this facility by this permit. However, IDEM may require compliance testing when necessary to determine if the facility is in compliance. If testing is required by IDEM compliance with the VOC and HAPs limit specified in Condition D.1.1 and D.1.2 shall be determined by a performance test conducted in accordance with Section C - Performance Testing.

D.1.6 VOC Emissions

Compliance with Condition D.1.1 and D.1.2 shall be demonstrated within 30 days of the end of each month based on the total volatile organic compound usage for the most recent twelve (12) month period.

Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

D.1.7 Particulate Matter (PM)

Pursuant to 326 IAC 6-3-2, the dry filters for PM control in COE#3 shall be in operation at all times when the chain-on-edge coaters are in operation.

D.1.8 Monitoring

- (a) Daily inspections shall be performed to verify the placement, integrity and particle loading of the filters. To monitor the performance of the dry filters, weekly observations shall be made of the overspray from the surface coating booth stacks, EO1 through EO4, and AS2-1, while one or more of the spray booths are in operation. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C Compliance Monitoring Plan Failure to Take Response Steps, shall be considered a violation of this permit.
- (b) Monthly inspections shall be performed of the coating emissions from the stack and the presence of overspray on the rooftops and the nearby ground. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when a noticeable change in overspray emission, or evidence of overspray emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C Compliance Monitoring Plan Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspections and preventive measures (if any) shall be performed as prescribed in the Preventive Maintenance Plan.

Record Keeping and Reporting Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.1.9 Record Keeping Requirements

- (a) To document compliance with Conditions D.1.1 and/or D.1.2, the Permittee shall maintain records in accordance with (1) through (5) below. Records maintained for (1) through (5) shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC usage limits and/or the VOC emission limits established in Condition D.1.1 and/or D.1.2.
 - (1) The amount and VOC content of each coating material and solvent used on COE#1 and COE#2, and the amount of HAP and VOC content of each coating material and solvent used on COE#4. Records shall include purchase orders, invoices, and material safety data sheets (MSDS) necessary to verify the type and amount used.
 - (2) A log of the dates of use;

Freudenberg - NOK General Partnership Page 29 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

(3) The total VOC usage on COE#1 and COE#2, and the single and total HAPs and VOC usage on COE#4, for each month; and

- (4) The weight of VOCs on COE#1 and COE#2, and the HAPs and VOC on COE#4, emitted for each compliance period.
- (b) To document compliance with Conditions D.1.7 and D.1.8, the Permittee shall maintain a log of weekly overspray observations, daily and monthly inspections, and those additional inspections prescribed by the Preventive Maintenance Plan.
- (c) All records shall be maintained in accordance with Section C General Record Keeping Requirements, of this permit.

D.1.10 Reporting Requirements

A quarterly summary of the information to document compliance with Conditions D.1.1(a) and D.1.2 shall be submitted to the address listed in Section C - General Reporting Requirements, of this permit, using the reporting forms located at the end of this permit, or their equivalent, within thirty (30) days after the end of the quarter being reported.

Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

SECTION D.2

FACILITY OPERATION CONDITIONS

Page 30 of 48 OP No. T113-7644-00023

Facility Description [326 IAC 2-7-5(15)]:

One (1) Ford 6.8/2.5 line, consisting of:

- (a) One (1) alkaline wash cold cleaner, with a maximum capacity of 105 machined metal parts per hour, using no control, and exhausting to stacks S-11.
- (b) One (1) adhesive roll coater, with a maximum capacity of 105 parts per hour, using no control, and exhausting to general ventilation.
- (c) One (1) NMP washer, using no control, exhausting to general ventilation.
- (d) One (1) spray booth, P-1, with a maximum capacity of 105 metal/rubber parts per hour, using dry filters as control, exhausting to general ventilation.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.2.1 Volatile Organic Compounds (VOC) [326 IAC 8-2-9]

Pursuant to 326 IAC 8-2-9 (Miscellaneous Metal Coating Operations), the volatile organic compound (VOC) content of extreme duty and/or air dried coatings delivered to the applicator at the Ford 6.8/2.5 spray booth P-1 and the roll coaters shall be limited to 3.5 pounds of VOCs per gallon of coating less water, for forced warm air dried coatings.

Solvent sprayed from application equipment during cleanup or color changes shall be directed into containers. Such containers shall be closed as soon as such solvent spraying is complete, and the waste solvent shall be disposed of in such a manner that evaporation is minimized.

D.2.2 Particulate Matter (PM) [326 IAC 6-3]

Pursuant to 326 IAC 6-3-2, the particulate matter (PM) from P-1 shall be limited by the following:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67}$$
 where $E =$ rate of emission in pounds per hour and $P =$ process weight rate in tons per hour

D.2.3 Degreasers [326 IAC 8-3-2] [326 IAC 8-3-5]

- (a) Pursuant to 326 IAC 8-3-2, the owner or operator of the NMP washer cold cleaning facilities on the Ford 6.8/2.5 Line shall:
 - (1) equip the cleaner with a cover;
 - (2) equip the cleaner with a facility for draining cleaned parts;
 - (3) close the degreaser cover whenever parts are not being handled in the cleaner;
 - (4) drain cleaned parts for at least fifteen (15) seconds or until dripping ceases;
 - (5) provide a permanent, conspicuous label summarizing the operation requirements;
 - (6) store waste solvent only in covered containers and not dispose of waste solvent or transfer it to another party, in such a matter that greater than twenty percent (20%) of the waste solvent (by weight) can evaporate into the atmosphere.

Freudenberg - NOK General Partnership Page 31 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

(b) 326 IAC 8-3-5 (Cold Cleaner Degreaser Operation and Control)

(1) Pursuant to 326 IAC 8-3-5(a), the owner or operator of the NMP washers, cold cleaner degreaser facilities on the Honda Accord Line, Ford 5.4 Line, and the Ford 6.8/2.5 Line, shall ensure that the following control equipment requirements are met:

- (A) Equip the degreaser with a cover. The cover must be designed so that it can be easily operated with one (1) hand if:
 - (i) the solvent volatility is greater than two (2) kiloPascals (fifteen (15) millimeters of mercury or three-tenths (0.3) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F));
 - (ii) the solvent is agitated; or
 - (iii) the solvent is heated.
- (B) Equip the degreaser with a facility for draining cleaned articles. If the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury) or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F)), then the drainage facility must be internal such that articles are enclosed under the cover while draining. The drainage facility may be external for applications where an internal type cannot fit into the cleaning system.
- (C) Provide a permanent, conspicuous label which lists the operating requirements outlined in subsection (b).
- (D) The solvent spray, if used, must be a solid, fluid stream and shall be applied at a pressure which does not cause excessive splashing.
- (E) Equip the degreaser with one (1) of the following control devices if the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury) or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F)), or if the solvent is heated to a temperature greater than forty-eight and nine-tenths degrees Celsius (48.9°C) (one hundred twenty degrees Fahrenheit (120°F)):
 - (i) A freeboard that attains a freeboard ratio of seventy-five hundredths (0.75) or greater.
 - (ii) A water cover when solvent is used is insoluble in, and heavier than, water.
 - (iii) Other systems of demonstrated equivalent control such as a refrigerated chiller of carbon adsorption. Such systems shall be submitted to the U.S. EPA as a SIP revision.
- (2) Pursuant to 326 IAC 8-3-5(b) (Cold Cleaner Degreaser Operation and Control), the owner or operator of a cold cleaning facility shall ensure that the following operating requirements are met:
 - (i) Close the cover whenever articles are not being handled in the degreaser.
 - (ii) Drain cleaned articles for at least fifteen (15) seconds or until dripping

Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

Page 32 of 48 OP No. T113-7644-00023

ceases.

(ii) Store waste solvent only in covered containers and prohibit the disposal or transfer of waste solvent in any manner in which greater than twenty percent (20%) of the waste solvent by weight could evaporate.

D.2.4 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for P-1 and its control device.

Compliance Determination Requirements

D.2.5 Testing Requirements [326 IAC 2-7-6(1),(6)][326 IAC 2-1.1-11]

The Permittee is not required to test this facility by this permit. However, IDEM may require compliance testing when necessary to determine if the facility is in compliance. If testing is required by IDEM, compliance with the VOC and PM limit specified in Condition D.2.1 and D.2.2, respectively, shall be determined by a performance test conducted in accordance with Section C - Performance Testing.

D.2.6 Particulate Matter (PM)

Pursuant to 326 IAC 6-3-2, the dry filters for PM control shall be in operation and control emissions from the spray booth P-1at all times that the spray booth is in operation.

Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

D.2.7 Visible Emissions Notations

- (a) Daily inspections shall be performed to verify the placement, integrity and particle loading of the filters. To monitor the performance of the dry filters, weekly observations shall be made of the overspray from the surface coating booth while the booth is in operation. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C Compliance Monitoring Plan Failure to Take Response Steps, shall be considered a violation of this permit.
- (b) Monthly inspections shall be performed of the coating emissions from the exhaust and the presence of overspray on the surrounding area. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when a noticeable change in overspray emission, or evidence of overspray emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspections and preventive measures shall be performed as prescribed in the Preventive Maintenance Plan.

Record Keeping Requirements [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.2.8 Record Keeping Requirements

- (a) To document compliance with Conditions D.2.1 and D.2.2, the Permittee shall maintain records in accordance with (1) through (2) below. Records maintained for (1) through (2) shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC usage limits and/or the VOC emission limits established in Conditions D.2.1 and D.2.2.
 - (1) The amount and VOC content of each coating material and solvent used.

Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

Page 33 of 48 OP No. T113-7644-00023

Records shall include purchase orders, invoices, and material safety data sheets (MSDS) necessary to verify the type and amount used. Solvent usage records shall differentiate between those added to coatings and those used as cleanup solvents;

- (2) The volume weighted VOC content of the coatings used for each month.
- (b) All records shall be maintained in accordance with Section C General Record Keeping Requirements, of this permit.

Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

SECTION D.3

FACILITY OPERATION CONDITIONS

Page 34 of 48 OP No. T113-7644-00023

Facility Description [326 IAC 2-7-5(15)]:

One (1) Ford 5.4 line, consisting of:

- (a) One (1) alkaline wash cold cleaner, with a maximum capacity of 105 machined metal parts per hour, using no control, and exhausting to stacks S-11 and S-23.
- (b) One (1) adhesive roll coater, with a maximum capacity of 105 parts per hour, using no control, and exhausting to stack S-12.
- (c) One (1) NMP washer, using no control, exhausting to stack S-14.
- (d) One (1) spray booth, P-2, with a maximum capacity of 105 metal/rubber parts per hour, using dry filters as control, and exhausting to general ventilation.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.3.1 Volatile Organic Compounds (VOC) [326 IAC 8-2-9]

Pursuant to 326 IAC 8-2-9 (Miscellaneous Metal Coating Operations), the volatile organic compound (VOC) content of extreme duty and/or air dried coatings delivered to the applicator at the Ford 6.8/2.5 spray booth P-2 and the roll coater shall be limited to 3.5 pounds of VOCs per gallon of coating less water, for forced warm air dried coatings.

Solvent sprayed from application equipment during cleanup or color changes shall be directed into containers. Such containers shall be closed as soon as such solvent spraying is complete, and the waste solvent shall be disposed of in such a manner that evaporation is minimized.

Based on the MSDS submitted by the source and calculations made, the spray booths are in compliance with this requirement.

D.3.2 Degreasers [326 IAC 8-3-2] [326 IAC 8-3-5]

- (a) Pursuant to 326 IAC 8-3-2, the owner or operator of the NMP washer cold cleaning facilities on the Ford 5.4 Line shall:
 - (1) equip the cleaner with a cover;
 - (2) equip the cleaner with a facility for draining cleaned parts;
 - (3) close the degreaser cover whenever parts are not being handled in the cleaner;
 - (4) drain cleaned parts for at least fifteen (15) seconds or until dripping ceases;
 - (5) provide a permanent, conspicuous label summarizing the operation requirements;
 - (6) store waste solvent only in covered containers and not dispose of waste solvent or transfer it to another party, in such a matter that greater than twenty percent (20%) of the waste solvent (by weight) can evaporate into the atmosphere.
- (b) 326 IAC 8-3-5 (Cold Cleaner Degreaser Operation and Control)
 - (1) Pursuant to 326 IAC 8-3-5(a), the owner or operator of the NMP washers, cold cleaner degreaser facilities on the Honda Accord Line, Ford 5.4 Line, and the Ford 6.8/2.5 Line, shall ensure that the following control equipment requirements are met:
 - (A) Equip the degreaser with a cover. The cover must be designed so that it

Freudenberg - NOK General Partnership Page 35 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

can be easily operated with one (1) hand if:

(i) the solvent volatility is greater than two (2) kiloPascals (fifteen (15) millimeters of mercury or three-tenths (0.3) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F));

- (ii) the solvent is agitated; or
- (iii) the solvent is heated.
- (B) Equip the degreaser with a facility for draining cleaned articles. If the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury) or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F)), then the drainage facility must be internal such that articles are enclosed under the cover while draining. The drainage facility may be external for applications where an internal type cannot fit into the cleaning system.
- (C) Provide a permanent, conspicuous label which lists the operating requirements outlined in subsection (b).
- (D) The solvent spray, if used, must be a solid, fluid stream and shall be applied at a pressure which does not cause excessive splashing.
- (E) Equip the degreaser with one (1) of the following control devices if the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury) or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F)), or if the solvent is heated to a temperature greater than forty-eight and nine-tenths degrees Celsius (48.9°C) (one hundred twenty degrees Fahrenheit (120°F)):
 - A freeboard that attains a freeboard ratio of seventy-five hundredths (0.75) or greater.
 - (ii) A water cover when solvent is used is insoluble in, and heavier than, water.
 - (iii) Other systems of demonstrated equivalent control such as a refrigerated chiller of carbon adsorption. Such systems shall be submitted to the U.S. EPA as a SIP revision.
- (2) Pursuant to 326 IAC 8-3-5(b) (Cold Cleaner Degreaser Operation and Control), the owner or operator of a cold cleaning facility shall ensure that the following operating requirements are met:
 - (i) Close the cover whenever articles are not being handled in the degreaser.
 - (ii) Drain cleaned articles for at least fifteen (15) seconds or until dripping ceases.
 - (ii) Store waste solvent only in covered containers and prohibit the disposal or transfer of waste solvent in any manner in which greater than twenty percent (20%) of the waste solvent by weight could evaporate.

Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

Page 36 of 48 OP No. T113-7644-00023

D.3.3 Particulate Matter (PM) [326 IAC 6-3]

Pursuant to 326 IAC 6-3-2, the particulate matter (PM) from P-2 shall be limited by the following:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

 $E = 4.10 P^{0.67}$ where E = rate of emission in pounds per hour and P = process weight rate in tons per hour

D.3.4 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for P-2 and its control device.

Compliance Determination Requirements

D.3.5 Testing Requirements [326 IAC 2-7-6(1),(6)][326 IAC 2-1.1-11]

The Permittee is not required to test this facility by this permit. However, IDEM may require compliance testing when necessary to determine if the facility is in compliance. If testing is required by IDEM, compliance with the VOC and PM limit specified in Condition D.3.1 and D.3.3, respectively, shall be determined by a performance test conducted in accordance with Section C - Performance Testing.

D.3.6 Particulate Matter (PM)

Pursuant to 326 IAC 6-3-2, the dry filters for PM control shall be in operation and control emissions from the spray booth P-2 at all times that the spray booth is in operation.

Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

D.3.7 Monitoring

- (a) Daily inspections shall be performed to verify the placement, integrity and particle loading of the filters. To monitor the performance of the dry filters, weekly observations shall be made of the overspray from the surface coating booth P-2 while the booth is in operation. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C Compliance Monitoring Plan Failure to Take Response Steps, shall be considered a violation of this permit.
- (b) Monthly inspections shall be performed of the coating emissions from the exhaust and the presence of overspray on the surrounding area. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when a noticeable change in overspray emission, or evidence of overspray emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspections and preventive measures shall be performed as prescribed in the Preventive Maintenance Plan.

Record Keeping and Reporting Requirement [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.3.8 Record Keeping Requirements

(a) To document compliance with Conditions D.3.1 and D.3.2, the Permittee shall maintain records in accordance with (1) below. Records maintained for (1) shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC usage limits

Page 37 of 48 OP No. T113-7644-00023 Freudenberg - NOK General Partnership Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

and/or the VOC emission limits established in Conditions D.3.1 and D.3.3.

The amount and VOC content of each coating material and solvent used. Records shall include purchase orders, invoices, and material safety data sheets (MSDS) necessary to verify the type and amount used. Solvent usage records shall differentiate between those added to coatings and those used as cleanup solvents.

(b) All records shall be maintained in accordance with Section C - General Record Keeping Requirements, of this permit.

Permit Reviewer: Holly M. Stockrahm

SECTION D.4

FACILITY OPERATION CONDITIONS

Page 38 of 48 OP No. T113-7644-00023

Facility Description [326 IAC 2-7-5(15)]:

One (1) Honda Accord line, consisting of:

- (1) One (1) NMP washer, using a non chlorinated solvent, with a capacity of 550 pounds of rubber and metal parts per hour, using no control, and exhausting to general ventilation.
- (2) One (1) adhesive roll coater, using no control, and exhausting to general ventilation.
- (3) One (1) water based spray booth, using dry filters as control, and exhausting to general ventilation.

Emission Limitations and Standards [326 IAC 2-7-5(1)]

D.4.1 Volatile Organic Compounds (VOC) [326 IAC 8-2-9]

Pursuant to 326 IAC 8-2-9 (Miscellaneous Metal Coating Operations), the volatile organic compound (VOC) content of the extreme duty and/or air dried coatings delivered to the spray applicator and roll coater at the Honda Accord Line shall be limited to 3.5 pounds of VOCs per gallon of coating less water, for forced warm air dried coatings, and the VOC content of the clear coating delivered to the spray applicator and roll coater at the Honda Accord Line shall be limited to 4.3 pounds of VOCs per gallon of coating less water.

Solvent sprayed from application equipment during cleanup or color changes shall be directed into containers. Such containers shall be closed as soon as such solvent spraying is complete, and the waste solvent shall be disposed of in such a manner that evaporation is minimized.

D.4.2 Particulate Matter (PM) [326 IAC 6-3]

Pursuant to 326 IAC 6-3-2, the particulate matter (PM) from the spray booths shall be limited by the following:

Interpolation and extrapolation of the data for the process weight rate up to sixty thousand (60,000) pounds per hour shall be accomplished by use of the equation:

$$E = 4.10 P^{0.67}$$
 where $E =$ rate of emission in pounds per hour and $P =$ process weight rate in tons per hour

D.4.3 Degreasers [326 IAC 8-3-2] [326 IAC 8-3-5]

- (a) Pursuant to 326 IAC 8-3-2, the owner or operator of the NMP washer cold cleaning facilities on the Honda Accord Line shall:
 - (1) equip the cleaner with a cover;
 - (2) equip the cleaner with a facility for draining cleaned parts;
 - (3) close the degreaser cover whenever parts are not being handled in the cleaner;
 - (4) drain cleaned parts for at least fifteen (15) seconds or until dripping ceases;
 - (5) provide a permanent, conspicuous label summarizing the operation requirements;
 - (6) store waste solvent only in covered containers and not dispose of waste solvent or transfer it to another party, in such a matter that greater than twenty percent (20%) of the waste solvent (by weight) can evaporate into the atmosphere.

Freudenberg - NOK General Partnership Page 39 of 48 Ligonier, Indiana OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

(b) 326 IAC 8-3-5 (Cold Cleaner Degreaser Operation and Control)

(1) Pursuant to 326 IAC 8-3-5(a), the owner or operator of the NMP washers, cold cleaner degreaser facilities on the Honda Accord Line, Ford 5.4 Line, and the Ford 6.8/2.5 Line, shall ensure that the following control equipment requirements are met:

- (A) Equip the degreaser with a cover. The cover must be designed so that it can be easily operated with one (1) hand if:
 - (i) the solvent volatility is greater than two (2) kiloPascals (fifteen (15) millimeters of mercury or three-tenths (0.3) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F));
 - (ii) the solvent is agitated; or
 - (iii) the solvent is heated.
- (B) Equip the degreaser with a facility for draining cleaned articles. If the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury) or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F)), then the drainage facility must be internal such that articles are enclosed under the cover while draining. The drainage facility may be external for applications where an internal type cannot fit into the cleaning system.
- (C) Provide a permanent, conspicuous label which lists the operating requirements outlined in subsection (b).
- (D) The solvent spray, if used, must be a solid, fluid stream and shall be applied at a pressure which does not cause excessive splashing.
- (E) Equip the degreaser with one (1) of the following control devices if the solvent volatility is greater than four and three-tenths (4.3) kiloPascals (thirty-two (32) millimeters of mercury) or six-tenths (0.6) pounds per square inch) measured at thirty-eight degrees Celsius (38°C) (one hundred degrees Fahrenheit (100°F)), or if the solvent is heated to a temperature greater than forty-eight and nine-tenths degrees Celsius (48.9°C) (one hundred twenty degrees Fahrenheit (120°F)):
 - (i) A freeboard that attains a freeboard ratio of seventy-five hundredths (0.75) or greater.
 - (ii) A water cover when solvent is used is insoluble in, and heavier than, water.
 - (iii) Other systems of demonstrated equivalent control such as a refrigerated chiller of carbon adsorption. Such systems shall be submitted to the U.S. EPA as a SIP revision.
- (2) Pursuant to 326 IAC 8-3-5(b) (Cold Cleaner Degreaser Operation and Control), the owner or operator of a cold cleaning facility shall ensure that the following operating requirements are met:
 - Close the cover whenever articles are not being handled in the degreaser.
 - (ii) Drain cleaned articles for at least fifteen (15) seconds or until dripping

Permit Reviewer: Holly M. Stockrahm

ceases.

(ii) Store waste solvent only in covered containers and prohibit the disposal or transfer of waste solvent in any manner in which greater than twenty percent (20%) of the waste solvent by weight could evaporate.

Page 40 of 48

OP No. T113-7644-00023

D.4.4 Preventive Maintenance Plan [326 IAC 2-7-5(13)]

A Preventive Maintenance Plan, in accordance with Section B - Preventive Maintenance Plan, of this permit, is required for this facility and its control device.

Compliance Determination Requirements

D.4.5 Testing Requirements [326 IAC 2-7-6(1),(6)][326 IAC 2-1.1-11]

The Permittee is not required to test this facility by this permit. However, IDEM may require compliance testing when necessary to determine if the facility is in compliance. If testing is required by IDEM, compliance with the VOC and PM limit specified in Condition D.4.1 and D.4.2, respectively, shall be determined by a performance test conducted in accordance with Section C - Performance Testing.

D.4.6 Particulate Matter (PM)

Pursuant to 326 IAC 6-3-2, the dry filters for PM control shall be in operation and control emissions from the spray booths at all times that the spray booths are in operation.

Compliance Monitoring Requirements [326 IAC 2-7-6(1)] [326 IAC 2-7-5(1)]

D.4.7 Monitoring

- (a) Daily inspections shall be performed to verify the placement, integrity and particle loading of the filters. To monitor the performance of the dry filters, weekly observations shall be made of the overspray from the surface coating booth while the booth is in operation. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C Compliance Monitoring Plan Failure to Take Response Steps, shall be considered a violation of this permit.
- (b) Monthly inspections shall be performed of the coating emissions from the exhaust and the presence of overspray on the surrounding area. The Compliance Response Plan for this unit shall contain troubleshooting contingency and response steps for when a noticeable change in overspray emission, or evidence of overspray emission is observed. The Compliance Response Plan shall be followed whenever a condition exists which should result in a response step. Failure to take response steps in accordance with Section C - Compliance Monitoring Plan - Failure to Take Response Steps, shall be considered a violation of this permit.
- (c) Additional inspections and preventive measures shall be performed as prescribed in the Preventive Maintenance Plan.

Record Keeping and Reporting Requirement [326 IAC 2-7-5(3)] [326 IAC 2-7-19]

D.4.8 Record Keeping Requirements

- (a) To document compliance with Conditions D.4.1 and D.4.2, the Permittee shall maintain records in accordance with (1) below. Records maintained for (1) shall be taken monthly and shall be complete and sufficient to establish compliance with the VOC usage limits and/or the VOC emission limits established in Conditions D.4.1 and D.4.2.
 - (1) The amount and VOC content of each coating material and solvent used.

 Records shall include purchase orders, invoices, and material safety data sheets (MSDS) necessary to verify the type and amount used. Solvent usage records shall differentiate between those added to coatings and those used as cleanup

Freudenberg - NOK General Partnership Ligonier, Indiana Permit Reviewer: Holly M. Stockrahm

solvents.

All records shall be maintained in accordance with Section C - General Record Keeping (b) Requirements, of this permit.

Page 41 of 48 OP No. T113-7644-00023

Permit Reviewer: Holly M. Stockrahm

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR MANAGEMENT COMPLIANCE DATA SECTION

Page 42 of 48 OP No. T113-7644-00023

PART 70 OPERATING PERMIT CERTIFICATION

Source Name: Freudenberg - NOK General Partnership
Source Address: 1497 Gerber Street, Ligonier, IN 46767
Mailing Address: P.O. Box 150, Ligonier, IN 46767

Part 70 Permit No.: T113-7644-00023

Part 70 Permit No 1113-7044-00023
This certification shall be included when submitting monitoring, testing reports/results or other documents as required by this permit.
Please check what document is being certified:
9 Annual Compliance Certification Letter
9 Test Result (specify)
9 Report (specify)
9 Notification (specify)
9 Other (specify)
I certify that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.
Signature:
Printed Name:
Title/Position:
Date:

Freudenberg - NOK General Partnership

Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR MANAGEMENT

Page 43 of 48 OP No. T113-7644-00023

COMPLIANCE DATA SECTION P.O. Box 6015 100 North Senate Avenue Indianapolis, Indiana 46206-6015 Phone: 317-233-5674

Fax: 317-233-5967

PART 70 OPERATING PERMIT EMERGENCY/DEVIATION OCCURRENCE REPORT

Source Name: Freudenberg - NOK General Partnership
Source Address: 1497 Gerber Street, Ligonier, IN 46767
Mailing Address: P.O. Box 150, Ligonier, IN 46767

Part 70 Permit No.: T113-7644-00023

If any of the following are not applicable, mark N/A

This fo	his form consists of 2 pages Page 1 of 2				
Check	Check either No. 1 or No.2				
9 1.	This	s is an emergency as defined in 326 IAC 2-7-1(12)			
	C	The Permittee must notify the Office of Air Manager	, , , , , , , , , , , , , , , , , , , ,		
	С	business hours (1-800-451-6027 or 317-233-5674, The Permittee must submit notice in writing or by fa (Facsimile Number: 317-233-5967), and follow the of 16	csimile within two (2) days		
9 2	. This	is a deviation, reportable per 326 IAC 2-7-5(3)(C) The Permittee must submit notice in writing within to	en (10) calendar days		

Facility/Equipment/Operation:

Control Equipment:

Permit Condition or Operation Limitation in Permit:

Description of the Emergency/Deviation:

Describe the cause of the Emergency/Deviation:

Date: Phone:

f any of the following are not applicable, mark N/A	Page 2 of 2
Date/Time Emergency/Deviation started:	
Date/Time Emergency/Deviation was corrected:	
Was the facility being properly operated at the time of the emergency/deviation? Y Describe:	N
Type of Pollutants Emitted: TSP, PM-10, SO ₂ , VOC, NO _x , CO, Pb, other:	
Estimated amount of pollutant(s) emitted during emergency/deviation:	
Describe the steps taken to mitigate the problem:	
Describe the corrective actions/response steps taken:	
Describe the measures taken to minimize emissions:	
If applicable, describe the reasons why continued operation of the facilities are necessa imminent injury to persons, severe damage to equipment, substantial loss of capital inveor of product or raw materials of substantial economic value:	
Form Completed by: Title / Position:	

Permit Reviewer: Holly M. Stockrahm

Page 45 of 48 OP No. T113-7644-00023

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT **OFFICE OF AIR MANAGEMENT COMPLIANCE DATA SECTION**

Part 70 Quarterly Report

Source Name:	Freudenberg - NOK General Partnership
Source Address:	1497 Gerber Street, Ligonier, IN 46767
Mailing Address:	P.O. Box 150, Ligonier, IN 46767

Part 70 Permit No.: T113-7644-00023

Facility: COE#1 **VOC Input** Parameter:

Limit: less than 25 tons per year

YEAR:	

Month	Column 1	Column 2	Column 1 + Column 2
	VOC Input This Month	VOC Input Previous 11 Months	VOC Input 12 Month Total
Month 1			
Month 2			
Month 3			

9	No deviation	occurred in this quarter.
9		occurred in this quarter. as been reported on:
Sub	omitted by:	
Title	e / Position:	
Sigr	nature:	
Date	e: _	
Pho	ne:	

Permit Reviewer: Holly M. Stockrahm

Page 46 of 48 OP No. T113-7644-00023

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT **OFFICE OF AIR MANAGEMENT COMPLIANCE DATA SECTION**

Part 70 Quarterly Report

Source Name:	Freudenberg - NOK General Partnership
Source Address:	1497 Gerber Street, Ligonier, IN 46767
Mailing Address:	P.O. Box 150, Ligonier, IN 46767
D (70 D '(N -	T440 7044 00000

Part 70 Permit No.: T113-7644-00023

Facility: COE#2 Parameter: VOC Input Limit: less than 25 tons per year

YEAR:

Month	Column 1	Column 2	Column 1 + Column 2
	VOC Input This Month	VOC Input Previous 11 Months	VOC Input 12 Month Total
Month 1			
Month 2			
Month 3			

9	No deviatio	on occurred in this quarter	
9		occurred in this quarter. as been reported on:	
	omitted by: e / Position:		
Sig	nature:		
Dat	e:		
Pho	ne:		

Freudenberg - NOK General Partnership

Ligonier, Indiana

Permit Reviewer: Holly M. Stockrahm

Page 47 of 48 OP No. T113-7644-00023

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT OFFICE OF AIR MANAGEMENT COMPLIANCE DATA SECTION Part 70 Quarterly Report

Source Name: Freudenberg - NOK General Partnership
Source Address: 1497 Gerber Street, Ligonier, IN 46767
Mailing Address: P.O. Box 150, Ligonier, IN 46767

Part 70 Permit No.: T113-7644-00023

Facility: COE#4
Parameter: HAPs Input

Limit: less than 10 tons per year of single HAP, less than 25 tons per year of combined

HAPs

YEAR:

Month	Column 1		Column 2		Column 1 + Column 2	
	This Month		Previous 11 Months		12 Month Total	
	Single Highest HAP	Combined HAPs	Single Highest HAP	Combined HAPs	Single Highest HAP	Combined HAPs

	Column 1	Column 2	Column 1 + Column 2	
Month	VOC This Month	VOC Previous 11 Months	VOC 12 Month Total	
Month 1				
Month 2				
Month 3				

- 9 No deviation occurred in this quarter.
- 9 Deviation/s occurred in this quarter.
 Deviation has been reported on:

Submitted by:
Title / Position:
Signature:
Date:
Phone:

Permit Reviewer: Holly M. Stockrahm

Page 48 of 48 OP No. T113-7644-00023

INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT **OFFICE OF AIR MANAGEMENT COMPLIANCE DATA SECTION**

PART 70 OPERATING PERMIT QUARTERLY COMPLIANCE MONITORING REPORT

Source Name: Source Address: Mailing Address: Part 70 Permit No.:	1497 Gerbe	rg - NOK Genera er Street, Ligonie 50, Ligonier, IN 4 00023	er, IN 46767						
Months:	to	Year	:						
This report is an affirmation that the source has met all the compliance monitoring requirements stated in this permit. This report shall be submitted quarterly. Any deviation from the compliance monitoring requirements and the date(s) of each deviation must be reported. Additional pages may be attached if necessary. This form can be supplemented by attaching the Emergency/Deviation Occurrence Report. If no deviations occurred, please specify in the box marked "No deviations occurred this reporting period".									
9 NO DEVIATION	S OCCURRI	ED THIS REPOI	RTING PERIOD.						
9 THE FOLLOWING DEVIATIONS OCCURRED THIS REPORTING PERIOD.									
Compliance Mo (e.g. Perm	onitoring Re		Number of Deviations	Date of each D	eviation				
		d By:							

Attach a signed certification to complete this report.